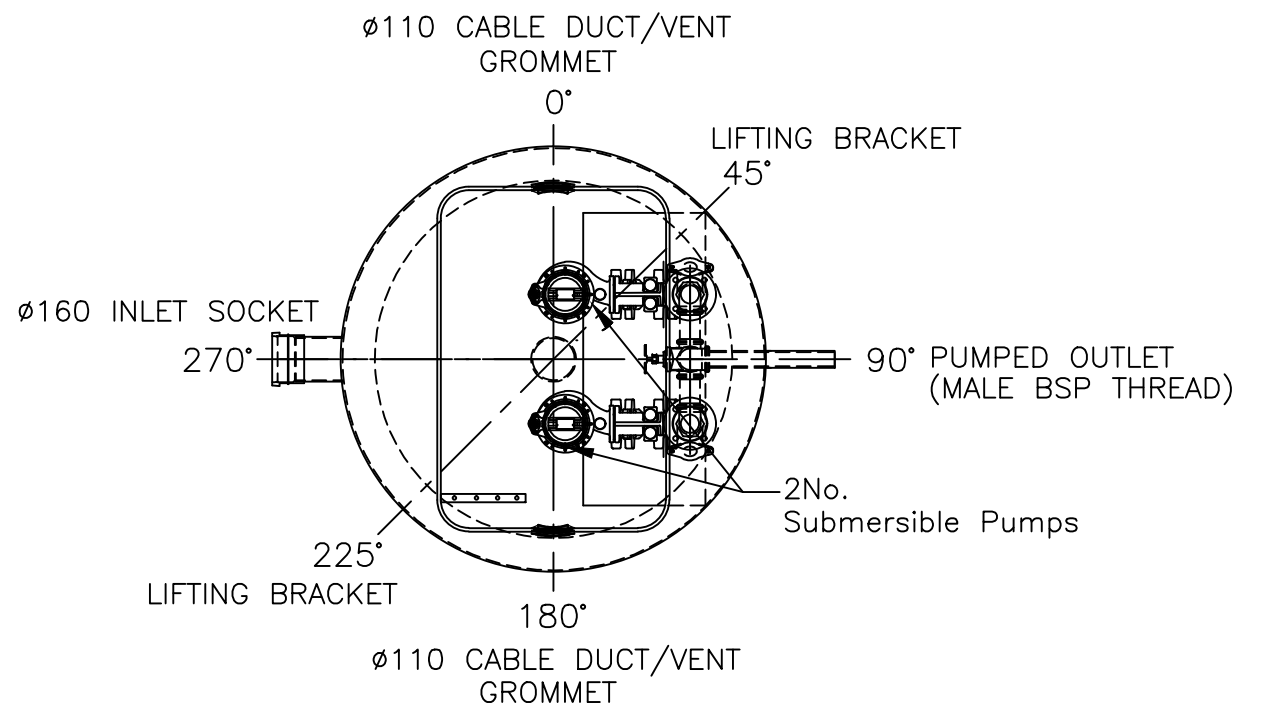


NOTES.

- ①. ALL UNITS TO BE SURROUNDED IN CONCRETE (SEE GUIDE UTG 9502)
- ②. 4 x FLOAT SWITCHES (TYPICAL SETTING SHOWN, TO BE SET DURING COMMISSIONING, SWITCHES TIED AT HIGH LEVEL FOR TRANSPORT)
- ③. VARIABLE INLET (EXTERNAL PIPEWORK AND VENT COVER BY OTHERS)
- ④. 2 x LIFTING CHAINS (HUNG FROM TOP GUIDE RAIL BRACKET)
- ⑤. TERMINATING IN MALE THREADED OUTLET
 ϕ 1.5 TANK (2", 2.5" OR 3" DEPENDING ON PUMP SELECTION)

STANDARD LOOSE ITEMS (SUPPLIED WITH TANK)
 2 x SUBMERSIBLE PUMPS
 1 x CONTROL PANEL
 1 x PEDESTRIAN MANHOLE COVER AND FRAME (D400 OPTION AVAILABLE)

OTHER OPTIONAL ITEMS ARE AVAILABLE



PLAN VIEW SHOWING
 TRUE PIPEWORK ORIENTATIONS
 SITE SPECIFIC LAYOUTS/ORIENTATION
 AVAILABLE AT AN ADDITIONAL COST

-	-	-	-	-	-																								
A	04.03.14	LT	-	-	ISSUED FOR INFORMATION																								
REV.	DATE	BY	CHKD.	APPD.	DESCRIPTION																								
<table border="1"> <tr> <td colspan="6">GENERAL TOLERANCES (unless noted otherwise)</td> </tr> <tr> <td>GRP FABRICATED</td> <td>LINEAR</td> <td>\pm 5mm</td> <td>ANGLE</td> <td>\pm 0.5°</td> <td></td> </tr> <tr> <td>MACHINED</td> <td></td> <td>\pm 2mm</td> <td></td> <td>\pm 0.2°</td> <td></td> </tr> <tr> <td></td> <td></td> <td>\pm 0.5mm</td> <td></td> <td>\pm 0.1°</td> <td></td> </tr> </table>						GENERAL TOLERANCES (unless noted otherwise)						GRP FABRICATED	LINEAR	\pm 5mm	ANGLE	\pm 0.5°		MACHINED		\pm 2mm		\pm 0.2°				\pm 0.5mm		\pm 0.1°	
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<p>IMPORTANT INVERT LEVEL NOTE (RIBBED TANKS ONLY!): The inlet and outlet Invert Level(IL) shown on this drawing is to internals of the shell unless otherwise stated. For Invert level to the outside of the shell ribs, see the conversion below: ϕ1.5m, 1.8m, 2.5m IL+50mm ('X') ϕ3.0m, 4.0m IL+75mm ('X')</p>																													
<p>TANKS SUPPLIED WITH LOOSE SHAFTS DO NOT COME SUPPLIED WITH A FIXING KIT. THIS IS THE RESPONSIBILITY OF THE SITE CONTRACTOR.</p>																													

A PREMIER TECH AND EPS JOINT COMPANY

TITLE: G.A. FOR 1.5dia STANDARD PUMP CHAMBER (SALES)

DRAWN BY LT	CHKD. -	APPD. -	SCALE NTS	DRAWING No. 1.5 Dia	PAGES 1
DATE 04.03.14	DATE -	DATE -			

FOR INTERNAL USE ONLY

DO NOT SCALE IF IN DOUBT ASK ALL DIMENSIONS IN MM

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